X705 Series Air Operated H.E.P.A. Vacuum 6 Gallon Unit





MODEL X705-6 AIR OPERATED VACUUM. DRY RECOVERY ONLY. EQUIPPED WITH H.E.P.A. FILTER 99.99 EFFICIENT AT 0.12 MICRONS.

OPERATING INSTRUCTIONS

INSPECTION

Carefully unpack and inspect your machine for shipping damage. Each unit is tested and thoroughly inspected before shipment, therefore, any damage is the responsibility of the delivering carrier who should be notified. Read all instructions carefully before operating.

SPECIAL WARNING

Air operated equipment can generate static electricity during use. Static dissipating arcing can be generated and occur if equipment and accessories are not grounded. Risk of explosion is possible if operated near explosive materials or vapors. Do not operate this equipment near flammable materials such as solvents, thinners, fuels, grain dust, etc.

AIR PRESSURE AND C.F.M. VOLUME REQUIRED

For maximum performance, operate with 1/2" air pressure line, 80 PSI (max. 100 PSI) and 37 input C.F.M. Air pressure control valve can be regulated to operate with lower pressure and C.F.M. when maximum is not required.

MAINTENANCE AND USAGE

Air supplied to vacuum must be clean and dry to avoid contamination and to maintain optimum performance.

Empty tank, clean filter bag and replace disposable filters regularly. Clogged filters restrict air flow and results in reduced vacuum performance.

Always shut off main air supply and open air valve at vacuum to relieve pressure before disconnecting air pressure line.

OPERATION AND FILTER CARE INSTRUCTIONS

Your Minuteman vacuum has been specifically designed to clean up fibrous asbestos, asbestos dust and other dry hazardous materials. Special filters reduce the incidence of air-borne dust that would be created by any other method of cleaning.

During the removal of asbestos dust or other hazardous material, do not sweep scoop, shovel, or in any manner handle other than by vacuuming.

Do not at any time attempt to bypass, remove, substitute, or by any other means change the type of filters used in this vacuum. Use only approved Minuteman vacuum filters and filter bags.

Before attempting to use and before cleaning, be certain you fully understand the instructions given for the setting up and cleaning/changing of filters of this vacuum.

Since each facility has its own individual and unique cleaning problems, it is suggested that you use the following guidelines in determining the length of time between filter changes or cleaning the vacuum tank.

ASSEMBLY PROCEDURE

(See schematic on page 6)

The only difference between the X-1700-6 and the X-1700-4 air vacuums is the tank size and disposable collector filter bag #7 which is standard on the X-1700-6.

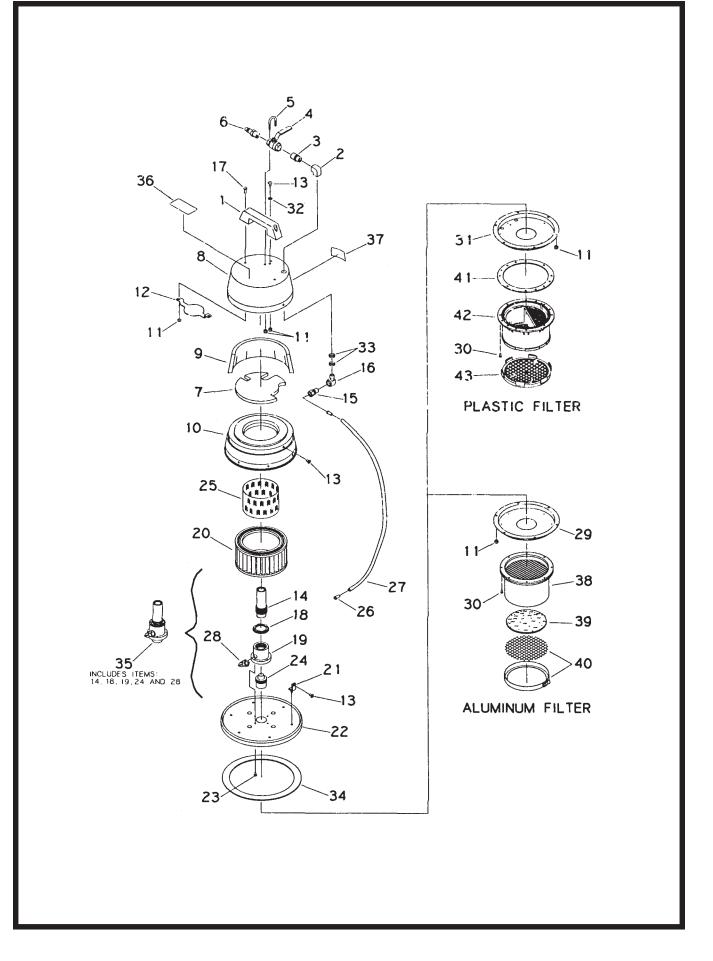
- 1. Carefully open the folds of the disposable collector bag #7 and insert into tank.
- 2. Place the cardboard collar onto the intake tube and carefully pull the collar over the tube until the rubber gasket is past the ring on the end of the tube.
- 3. Follow the same instructions as outlined for the X-1700-4 to complete the assembly.

CLEANING AND EMPTYING PROCEDURE

Follow the same procedure as outlined for X-1700-4 except for step #5.

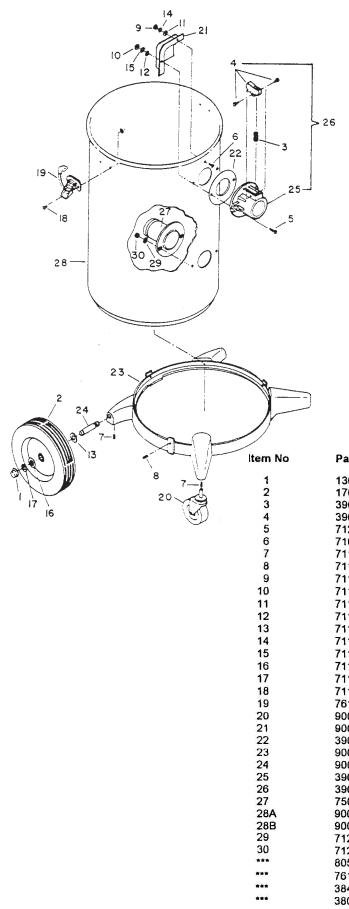
Step 5 - Reach into tank and gently push the collar of filter bag off the tube, seal bag opening with 2" wide duct tape, and carefully remove collector bag into proper disposal container.

Follow steps 6 through 10 for balance of cleanup and assembly procedures.



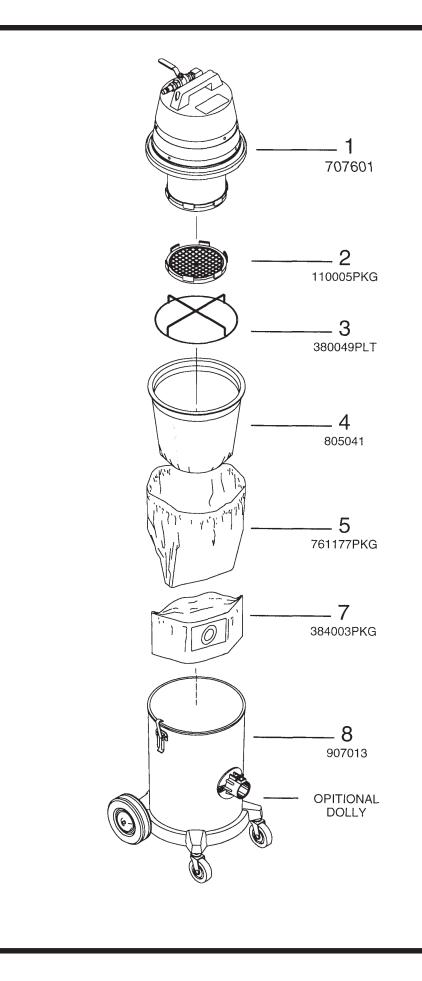
PARTS LIST

Item No	Part No	Quantity	Description
$ \begin{array}{c} 1 \\ 2 \\ 3 \\ 4 \\ 5 \\ 6 \\ 7 \\ 8 \\ 9 \\ 10 \\ 11 \\ 12 \\ 13 \\ 14 \\ 15 \\ 16 \\ 17 \\ 18 \\ 19 \\ 20 \\ 21 \\ 22 \\ 23 \\ 24 \\ 25 \\ 26 \\ 27 \\ 28 \\ 29 \\ 30 \\ 31 \\ 32 \\ 33 \\ 34 \\ 35 \\ 36 \\ 37 \\ 38 \\ 39 \\ 40 \\ 41 \\ 42 \\ 43 \\ \end{array} $	460001 700028 420017 712105 701009 701010 700033 700031PTD 700032 700030PTD 712667 700034 710178 700012 420008 830062 711204 700014 700011 700037 832106 700029PTD 712822 700013 700038 420011 700020 420009 700040 711117 700020 420009 700040 711117 700020 420009 700040 711117 700041 711505 829285PLT 290031 700010 715003 715029 110010 110121PKG 750006 700043 110004 110005PKG	$ \begin{array}{c} 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ $	Handle 3/8 x 3/8 Brass Elbow Hew Nipple Reducer U-Bolt .50 Valve .50 Coupler Dome Felt Top Cover Felt Liner Filter Cover 1/4-20 SS Nyloc Nut Air Deflector 1/4-20 x .50 SCR-MC STPL Venturi Exhaust Tube Male Connector 3/8 x 3/8 Brass ST90 BLT HH 1/4-20 x .75 STPL Locking Nut Venturi Housing Exhaust Filter Bracket Mounting Tab Bottom Pan SCR-THMC 10-24 x .50 STPL Venturi Intake Perforated Shield Brass Insert Poly Hose 20" Long Male Elbow 469F H.E.P.A. Adapter - Alum. Filter No. 10 x .5 PL SCR-ST-A H.E.P.A. Adapter - Plastic Filter WSR-Flat 1/4 Spacer - Zinc Plated Lid Gasket Venturi Assembly Decal, Air Pressure Decal, Serial Nameplate H.E.P.A. Filter Copolm Alum. Impact Filters Retainer Impact Assembly H.E.P.A. Filter Gasket H.E.P.A. Filter Copolm Plastic Pre-filter Assembly Pkg. of 6



PARTS LIST

art No	Quantity	Description
30032	2	Cap, Retainer
70047	2 2 1	Wheel 6"
90002	1	Spring .275 O.D.
90001	1	Trigger with Pins
12824	2	SCR-MC 10-24 x .75 ST PL
10530	1	SCR-MC 8-32 x .50 Brass
11005	4	SCR-SK 1/4-20 x .31
11006	3	SCR-MC 1/4-20 x .62
11304	1	Nut-Hex 8-32 ST PL
11310	2	Nut-Hex 10-32 ST PL
11502	1	WSR-Flat #8
11503		WSR-Flat #10
11582	2	WSR-Wave .50 x .75 x .02
11542	1	WSR, Lock #8
11543	2	WSR, Helical Lock #10
11594	2	WSR, Flat .56 x 88 x .03 NI
11713	2	Retaining, Ring-E Ext50
11915	4	Rivet .19 x .28 x .37 HD STNI
61054	2	Latch
00033	2	Caster, Swivel
00035	1	Deflector, Intake
90087	1	Gasket
00055PTD	1	Bracket, Wheel 4/6 Gal.
00066	2	Axle, Plated
90101	1	Intake Aluminum
90110	1	Intake Assembly Aluminum
50118	1	Tube Assembly
00093	1	Tank, 6 Gal. SS Low Intake
00092	1	Tank, 6 Gal. PTD Low Intake
12320	2 2	WSR-Nylon .22 x .45 x .04
12638	2	Nut-Nyloc 10-24
05041	1	Cloth Filter 6 Gal.
61177PKG	1	Paper Filter Protector (12)
84003PKG	1	Disposable Paper Bag (10)
80049PLT	1	Bag Frame



Minuteman International Made Simple Commercial Limited Warranty REVISION P EFFECTIVE 5/1/2017

Minuteman International, Inc. warrants to the original purchaser/user that the product is free from defects in workmanship and materials under normal use. Minuteman will, at its option, repair or replace without charge, parts that fail under normal use and service when operated and maintained in accordance with the applicable operation and instruction manuals. All warranty claims must be submitted through and approved by factory authorized repair stations.

This warranty does not apply to normal wear, or to items whose life is dependent on their use and care, such as belts, cords, switches, hoses, rubber parts, brushes, electrical motor components or adjustments. Parts manufactured by Minuteman are covered by and subject to the warranties and/or guarantees of their manufacturers. Please contact Minuteman for procedures in warranty claims against these manufacturers.

Special warning to purchaser -- Use of replacement filters and/or pre-filters not manufactured by Minuteman or its designated licensees, will void all warranties expressed or implied. A potential health hazard exists without original equipment replacement.

All warranted items become the sole property of Minuteman or its original manufacturer, whichever the case may be.

Minuteman disclaims any implied warranty, including the warranty of merchantability and the warranty of fitness for a particular purpose. Minuteman assumes no responsibility for any special, incidental or consequential damages.

This limited warranty is applicable only in the U.S.A. and Canada, and is extended only to the original user/purchaser of this product. Customers outside the U.S.A. and Canada should contact their local distributor for export warranty policies. Minuteman is not responsible for costs or repairs performed by persons other than those specifically authorized by Minuteman. This warranty does not apply to damage from transportation, alterations by unauthorized persons, misuse or abuse of the equipment, use of non-compatible chemicals, or damage to property, or loss of income due to malfunctions of the product.

If a difficulty develops with this machine, you should contact the dealer from whom it was purchased.

This warranty gives you specific legal rights, and you may have other rights which vary from state to state. Some states do not allow the exclusion or limitation of special, incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above exclusions and limitations may not apply to you.

Mode	Part	Labo	Poly	Travel*
Cord Electric Group	5yrs	3yrs	12yrs	9 0 days
Battery Scrubbers (incl. on board charger)	5yrs	3yrs	12yrs	90 days
Battery and Manual	3yrs	3yrs	12yrs	90 days

Mode	Part	Labor	Poly	Travel*
Port A Scrub, all models (incl. on board charger)	1yr	6months	12yrs	90 days
A3S Blower	1yr	1yr	0	0
Phenom Dual Motor Upright Vacuums	2yrs	2yrs	0	0
Explosion Proof Vacuum	1yr	1yr	0	0
Propane Burnisher	1yr	1yr	0	90 days
E14BQP and E14115	1yr	1yr	12yrs	90 days
		**T	ravel, 2 h	ours max

Stand-alone Battery Chargers:	One
Replacement Parts:	Ninety days
Batteries	0-3 months full replacement, 4-12 months
Polypropylene Plastic Tanks:	12yr warranty, no additional labor



World Headquarters

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